

FANS FOR ROUND DUCTS

Series **VENTS TT**



In-line mixed-flow fans in plastic casing with the air capacity up to **2350 m³/h.**

■ Applications

VENTS TT series full-featured fans combine manifold possibilities and high features of axial and centrifugal fans and applied for supply and exhaust ventilation systems that require high pressure, powerful airflow and low noise level and compatible with 100, 125, 150, 160, 200, 250, 315 mm round ducts. Fans of TT series are the best solution for air exhaust systems of premises with high humidity such as bathrooms or kitchens as well as for ventilation of flats, cottages, shops, cafés, cinemas etc. The wide model range and many options allows selecting the best suitable fan.

■ Design

The casing is made of high-quality durable ABS plastic (TT 100-200) or fire resistant polypropylene (TT 250-315). Motor with impeller and terminal box are fixed on the casing by means of special clamps with latches, designed in such a way as to ensure easy dismantling without any special skills or tools. Such design ensures easy service and maintenance access.

All the models can be fitted with adjustable timer with turn-off delay from 2 to 30 minutes (TT...T). Power cord with plug can be provided for easy connection and operation (TT...R).

■ Motor

One-phase motor with ball bearings has two speeds. Some standard sizes have motors with more powerful features (TT...S). The motors are equipped with built-in overheating protection with automatic restart. Motor protection rating IP X4.

■ Speed control

The two speed motor is controlled by means of the external speed control switch. For smooth speed control use symistor or autotransformer controller connected to the terminal for motor maximum speed.

■ Mounting

The fan can be mounted in any place of duct system and at any angle, vertically or horizontally. Several fans can be mounted in parallel to increase the air capacity or in series to increase the operating pressure. The casing is fitted with a mounting plate for wall mounting. Installation with special support bracket PTT 100...315 (not included in the equipment list) is also possible.

The mounting box can be installed in any position for easy installation and connection.



■ TT Fan with TSC electronic speed control module with temperature sensor

TT...U model fan with electronic temperature and speed module is the perfect solution for ventilation of greenhouses or any other premises requiring permanent temperature control. The fan is equipped with built-in TSC electronic speed control module with temperature sensor providing fan speed automatic control as a function of the air temperature.

The TSC front panel is equipped with two control knobs for presetting the minimum fan speed and the maximum indoor temperature level. The module is fitted with indoor temperature sensor located either remote (4 m long and protected against mechanical damages) or mounted inside the casing.

The LED indicator for thermostat switching on is placed at the front panel of the fan.

Designation key:

Fan series	Duct connection diameter	Options
VENTS TT	100; 125; 150; 160; 200; 250; 315	S – high-powered motor; T – timer; U – speed controller module with the built in temperature sensor; Un – speed controller module with the external temperature sensor; U1 – speed controller with the built in timer and temperature sensor; U1n – speed controller with the built in timer and external temperature sensor; V – built-in three position switch (OFF-Min speed-Max speed); RV – ON-OFF switch and power cord with C14 plug.
Accessories		



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■ TT operation pattern with electronic temperature and speed module

Set the required air temperature with thermostat controller knob (thermostat operating threshold). Set the required rotation speed (air flow) with controller knob. As the air temperature rises and the thermostat operating threshold is exceeded, the motor switches automatically to the maximum rotation speed (maximum air flow). As the air temperature drops below the thermostat operating threshold the motor switches automatically to the preset rotation speed.

The switching delay disables frequent motor switching if the set ambient temperature is equal to the threshold temperature.

Two patterns of delay are applied for various cases:

1. Temperature sensor delay (TT...U): as the temperature rises at least by 2°C above the set threshold for thermostat switching, the motor switches to the increased rotation speed. The motor switches to the preset (low) speed as the temperature drops below the set threshold for thermostat switching. This pattern can be applied to keep air temperature to within 2°C. In this case

the fan switches are rare.

2. Timer delay (TT...U1): the motor sets to higher speed 5 min after the temperature exceeds the set threshold. The motor switches to the preset (low) speed 5 min. after the temperature drops below the set threshold.

This pattern can be used to keep the air temperature at a precise level. In this case the fan switches more frequently than in the pattern of temperature sensor delay, but the intervals do not exceed 5 minutes.

■ Example for timer delay switches:

Initial conditions:

- set rotation speed = 60% of maximum speed
- set operating threshold = 25°C
- air temperature in the duct = 20°C

motor operates with the motor speed =60%

- temperature in the duct rises

motor operates with the rotation speed =60%

- temperature in the duct reaches 27°C

motor switches to the rotation speed =100%

- temperature in the duct goes down motor operates with the rotation speed =100%

- temperature in the duct reaches 25°C

motor switches to the preset rotation speed =60%

motor operates with the rotation speed =60%

- temperature in the duct rises, reaches 25°C and keeps rising

the motor switches to the rotation speed =100%, at the same moment the 5 minutes timer activates

- temperature in the duct goes down, motor operates with the rotation speed =100%

- temperature in the duct reaches 25°C and keeps going down

after the timer stops, the motor switches to the preset rated speed (=60%). After the speed switch the timer switches again for 5 minutes on.

- temperature in the duct rises, reaches 25°C and keeps rising

after the timer stops, the motor switches to the maximum speed (=100%). After the speed switch the timer switches again for 5 minutes on.

Thus, in timer delay pattern the delay timer activates every time the fan speed changes.

■ Example for timer delay switches:

Initial conditions:

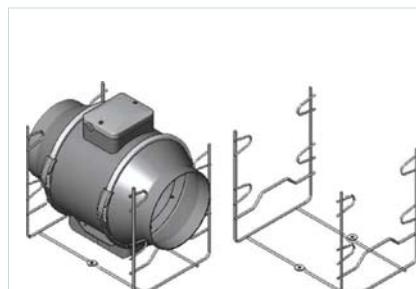
- set rotation speed = 60% of maximum speed
- set operating threshold =25°C
- air temperature in the duct =20°C



Vents TT...U is fitted with the electronic speed control module with temperature sensor



Vents TT...RV is fitted with the power cord and speed control switch

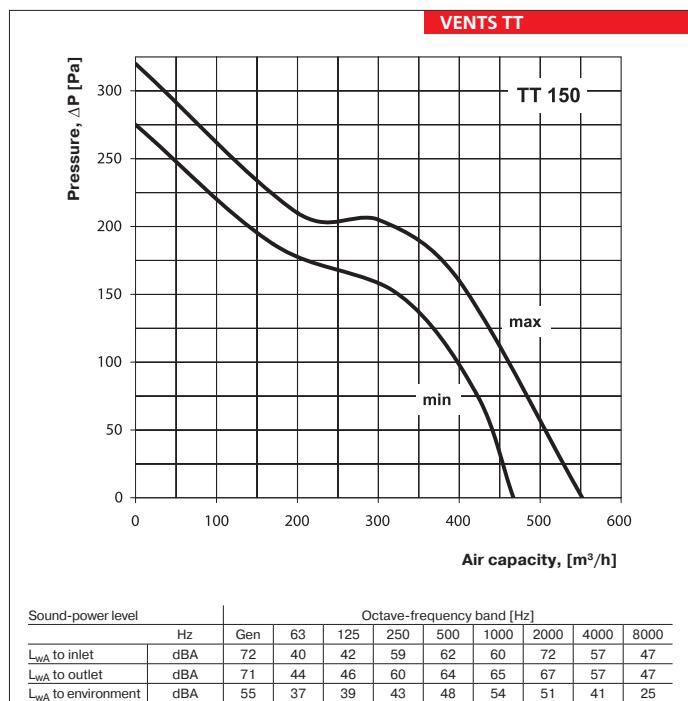
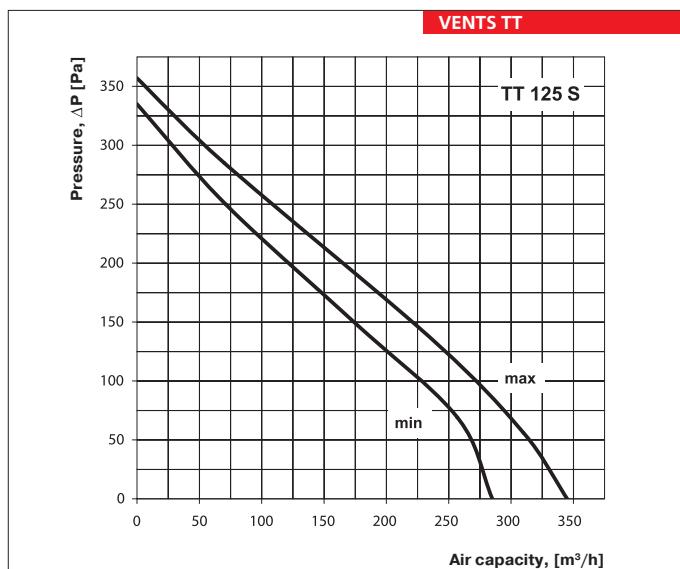
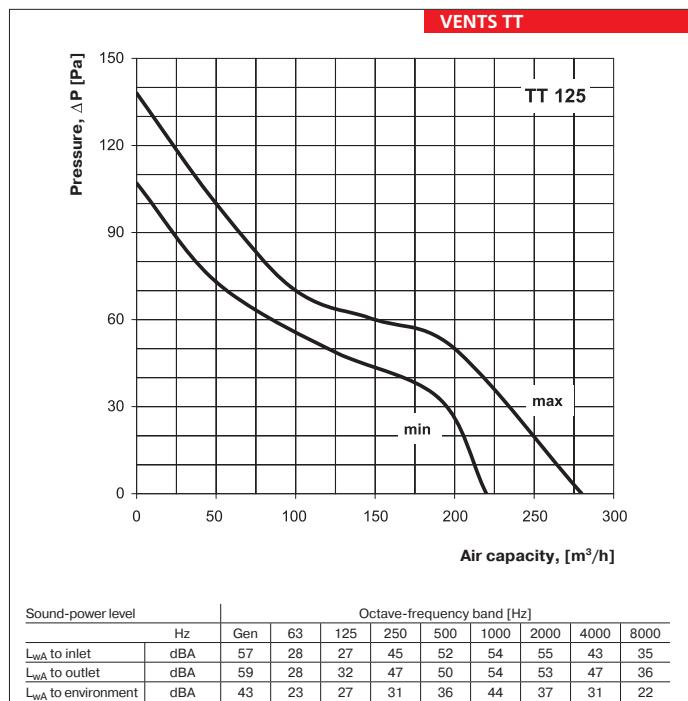
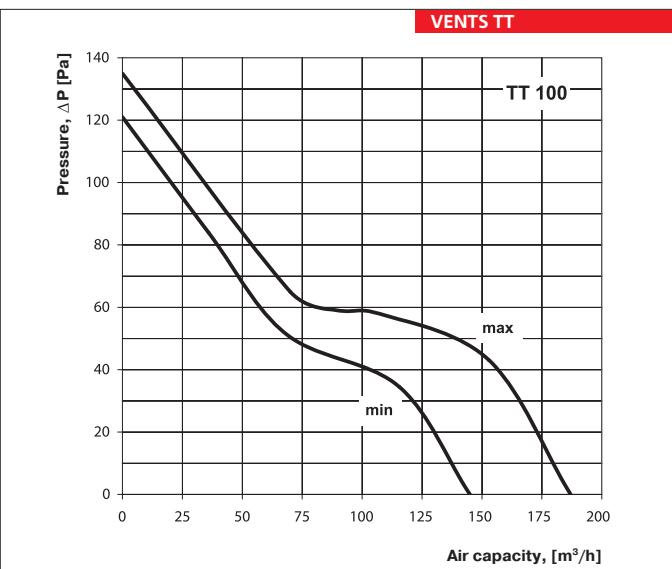


PTT holding bracket

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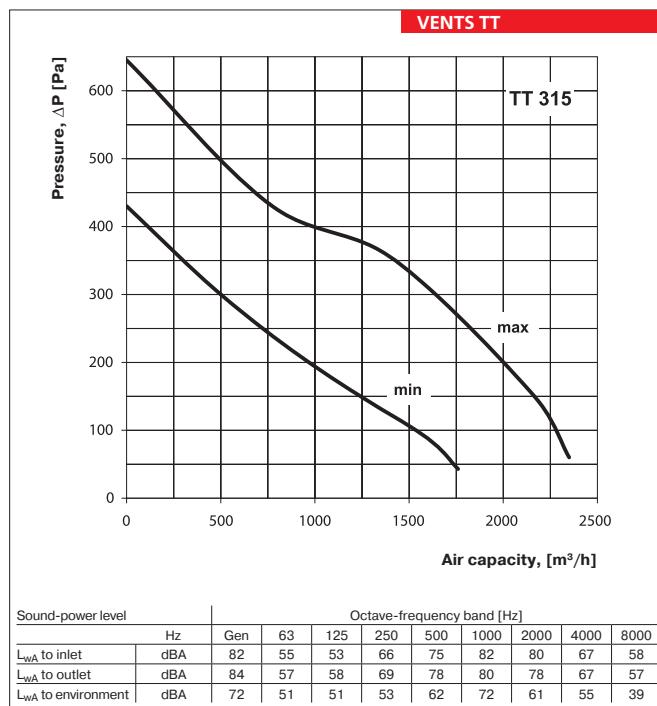
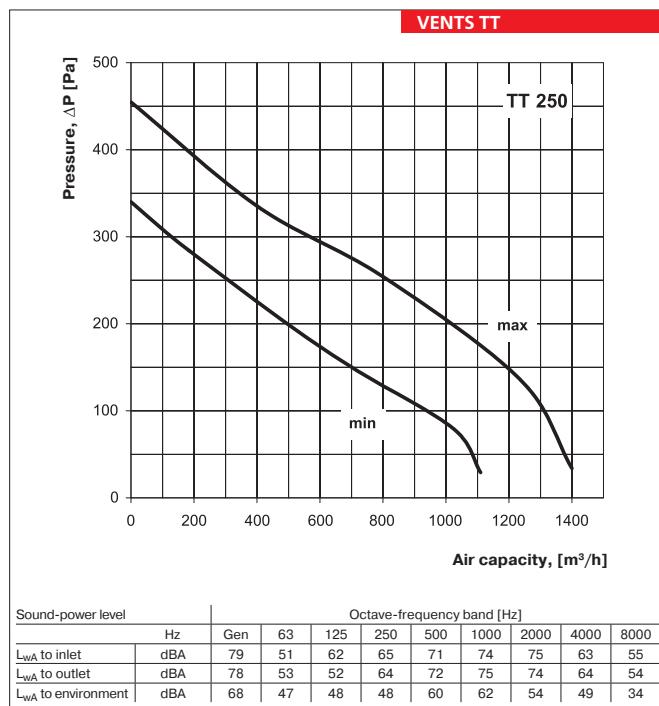
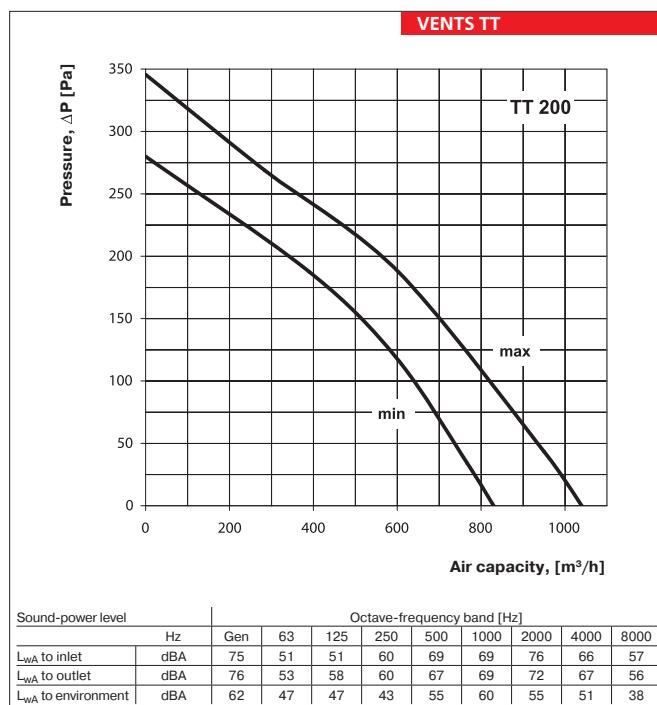
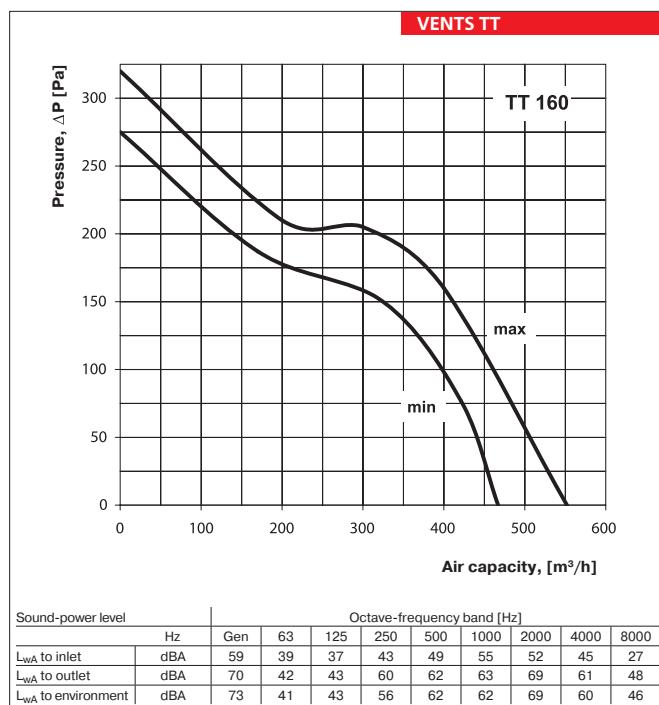
Technical data:

	TT 100		TT 125		TT 125 S		TT 150		
	Speed	min.	max.	min.	max.	min.	max.	min.	max.
Voltage [V / 50 Hz]	1~ 230		1~ 230		1~ 230		1~ 230		
Power [W]	21	33	23	37	28	54	30	60	
Current [A]	0,12	0,2	0,19	0,26	0,1	0,16	0,17	0,27	
Maximum air flow [m³/h]	145	187	220	280	285	345	467	552	
RPM [min⁻¹]	2450	2500	1960	2500	1875	2500	1670	2450	
Noise level at 3 m [dBA]	28	35	29	36	31	42	33	44	
Maximum operating temperature [°C]	60		60		60		60		
Protection rating	IP X4		IP X4		IP X4		IP X4		



Technical data:

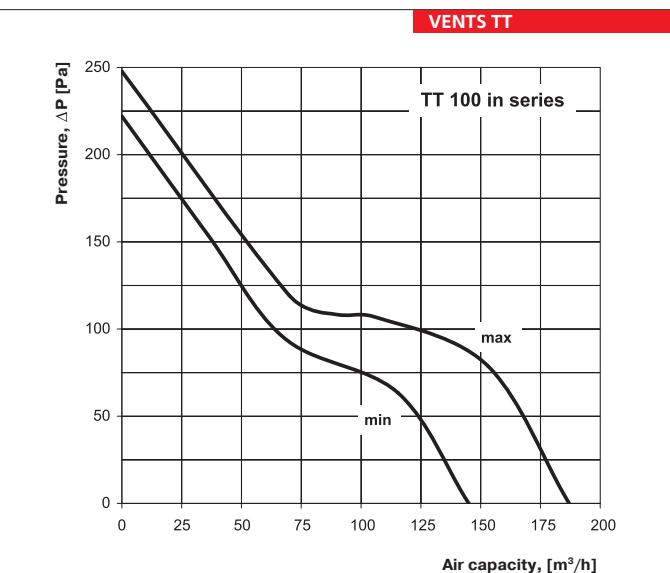
	TT 160	TT 200		TT 250		TT 315		
Speed	min.	max.	min.	max.	min.	max.		
Voltage [V / 50 Hz]	1~ 230		1~ 230		1~ 230		1~ 230	
Power [W]	30	60	90	125	125	177	225	330
Current [A]	0,17	0,27	0,4	0,55	0,54	0,79	0,98	1,43
Maximum air flow [m³/h]	467	552	830	1040	1110	1400	1760	2350
RPM [min⁻¹]	1670	2450	2045	2510	1955	2440	1980	2660
Noise level at 3 m [dBA]	33	44	45	52	47	55	49	58
Maximum operating temperature [°C]	60		60		60		60	
Protection rating	IP X4		IP X4		IP X4		IP X4	



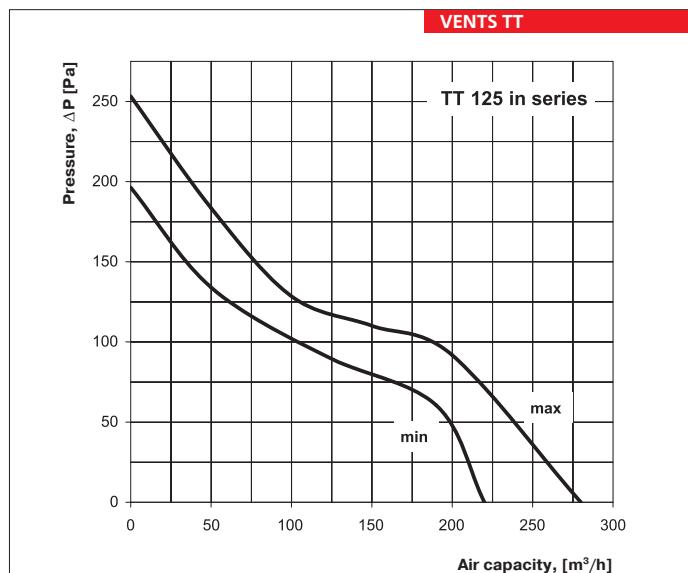
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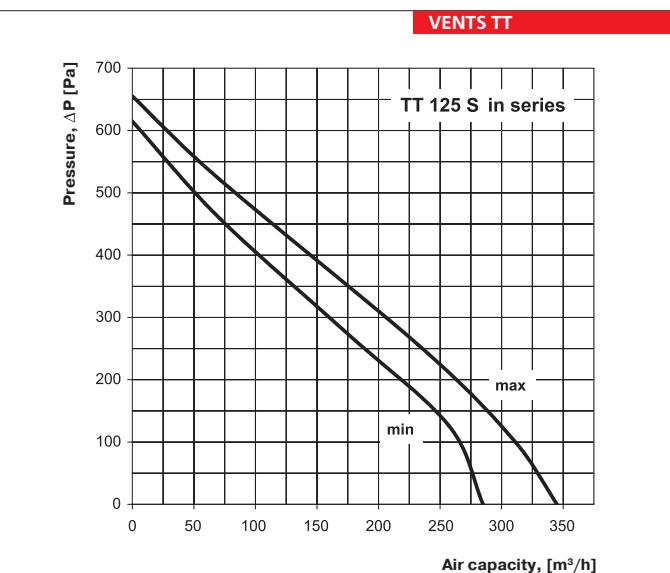
	TT 100 in series		TT 125 in series		TT 125 S in series		TT 150 in series		
	Speed	min.	max.	min.	max.	min.	max.	min.	max.
Voltage [V / 50 Hz]	1~ 230		1~ 230		1~ 230		1~ 230		
Power [W]	42	66	46	74	56	108	60	120	
Current [A]	0,24	0,40	0,38	0,52	0,20	0,32	0,34	0,54	
Maximum air flow [m³/h]	145	187	220	280	285	345	467	552	
RPM [min⁻¹]	2450	2500	1960	2500	1875	2500	1670	2450	
Noise level at 3 m [dBA]	32	40	34	41	36	46	39	49	
Maximum operating temperature [°C]	60		60		60		60		
Protection rating	IP X4		IP X4		IP X4		IP X4		



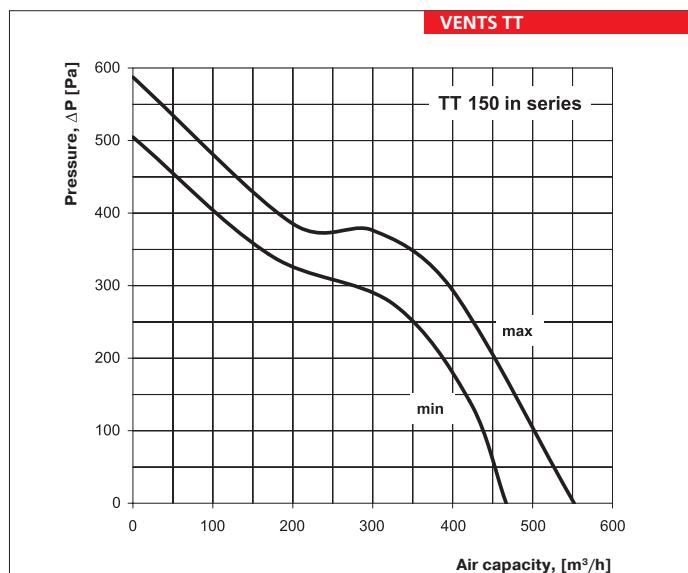
Sound-power level		Octave-frequency band [Hz]							
Hz	Gen	63	125	250	500	1000	2000	4000	8000
L _{WA} to inlet	dBA	63	31	31	48	53	57	55	37
L _{WA} to outlet	dBA	65	32	32	53	56	60	49	36
L _{WA} to environment	dBA	51	29	29	31	40	45	35	25



Sound-power level		Octave-frequency band [Hz]							
Hz	Gen	63	125	250	500	1000	2000	4000	8000
L _{WA} to inlet	dBA	62	30	30	47	55	56	59	39
L _{WA} to outlet	dBA	63	30	34	49	52	58	55	41
L _{WA} to environment	dBA	47	27	30	34	41	47	39	24



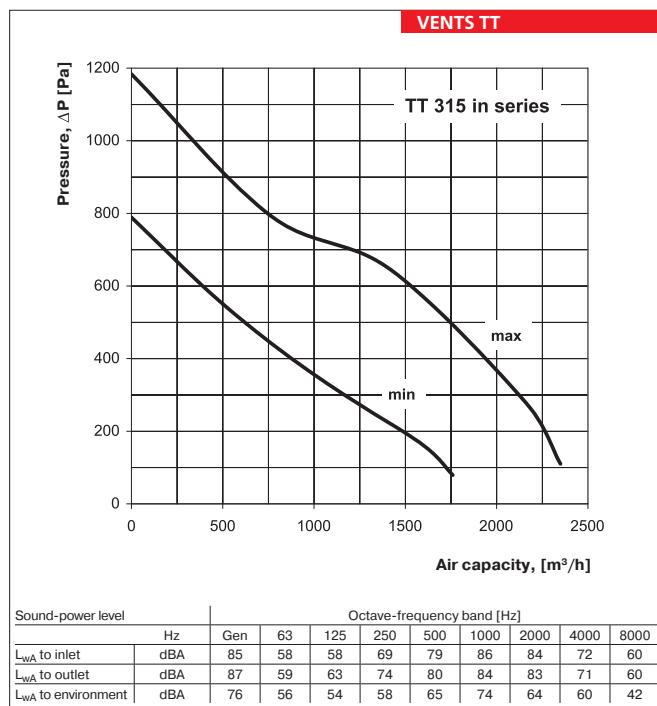
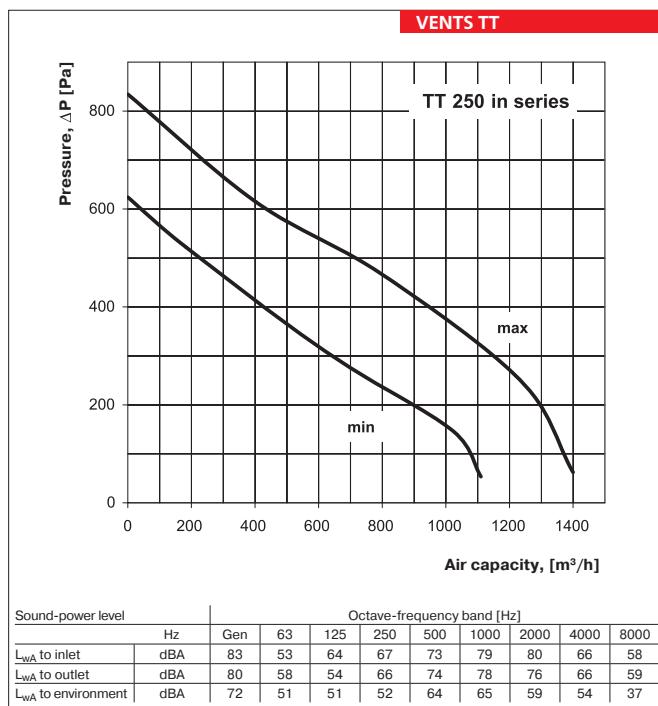
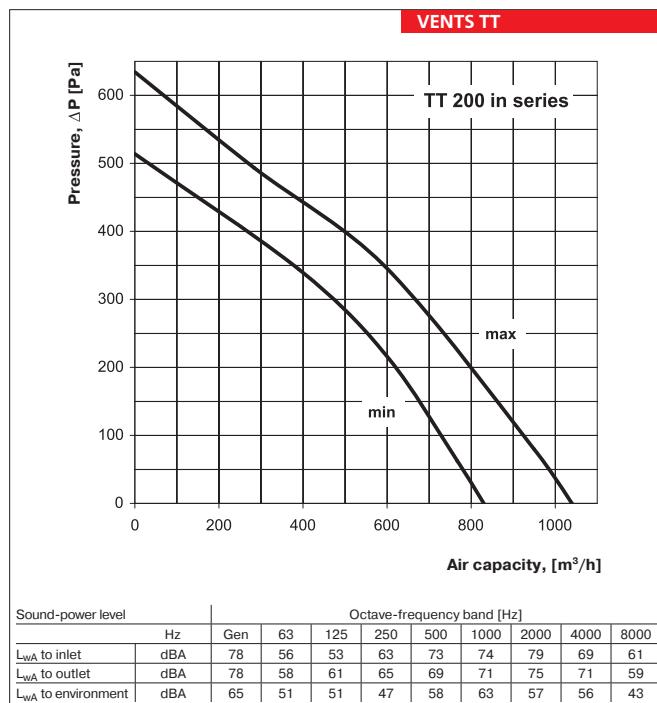
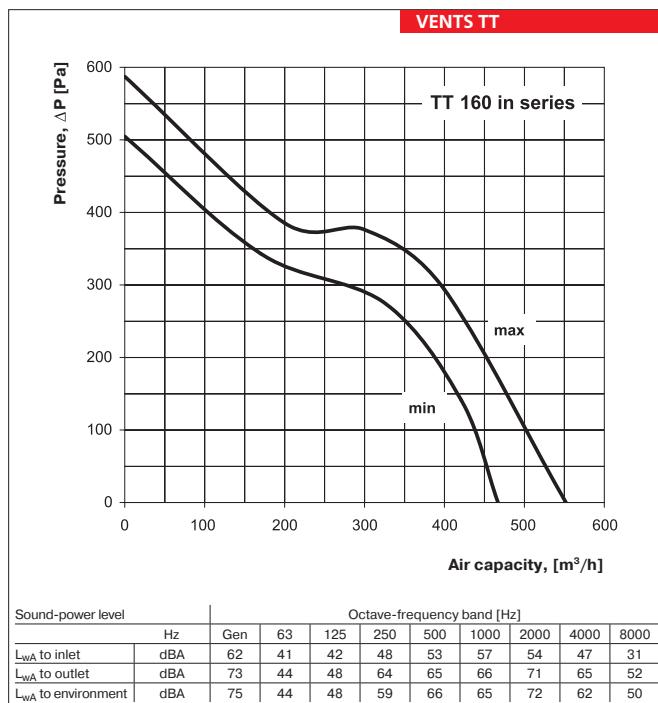
Sound-power level		Octave-frequency band [Hz]							
Hz	Gen	63	125	250	500	1000	2000	4000	8000
L _{WA} to inlet	dBA	68	35	38	54	58	64	64	44
L _{WA} to outlet	dBA	67	42	37	58	57	63	62	42
L _{WA} to environment	dBA	56	33	34	41	48	50	42	33



Sound-power level		Octave-frequency band [Hz]							
Hz	Gen	63	125	250	500	1000	2000	4000	8000
L _{WA} to inlet	dBA	77	44	45	63	65	65	74	51
L _{WA} to outlet	dBA	75	46	50	62	67	70	71	51
L _{WA} to environment	dBA	59	40	44	47	52	59	53	29

Technical data:

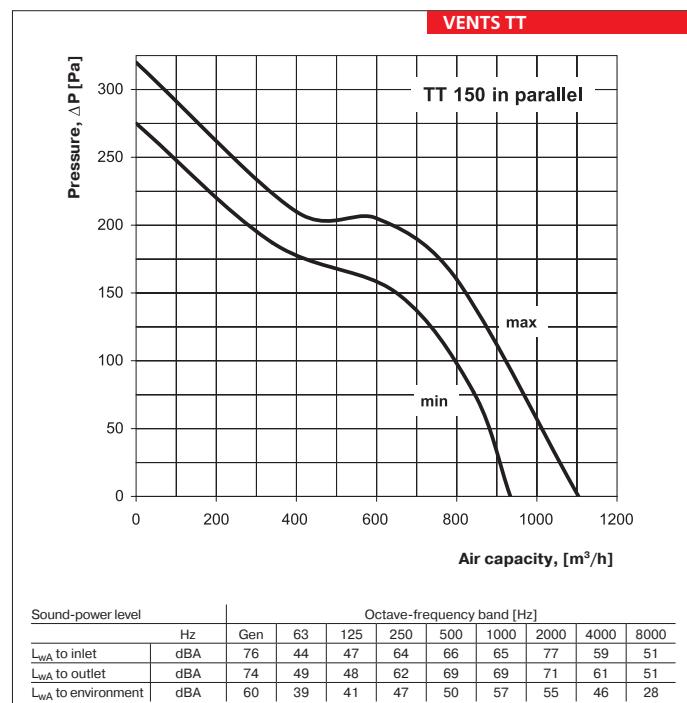
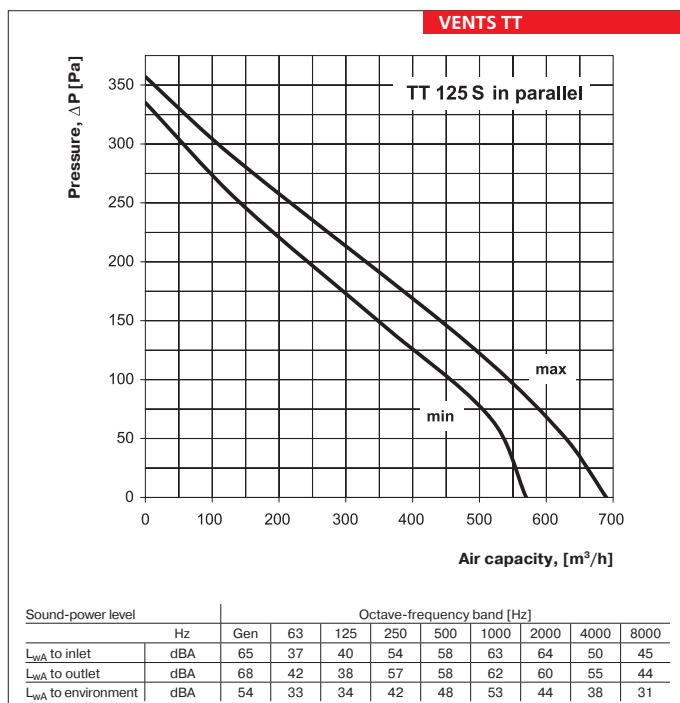
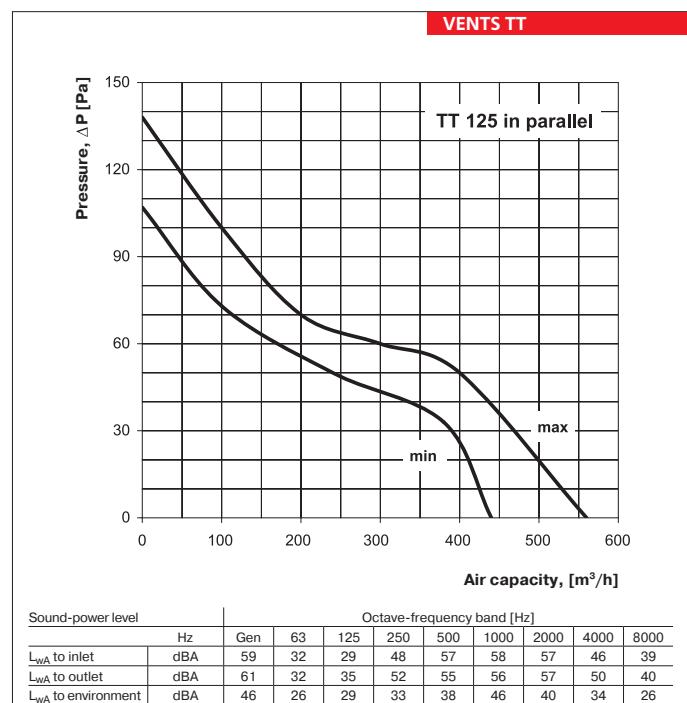
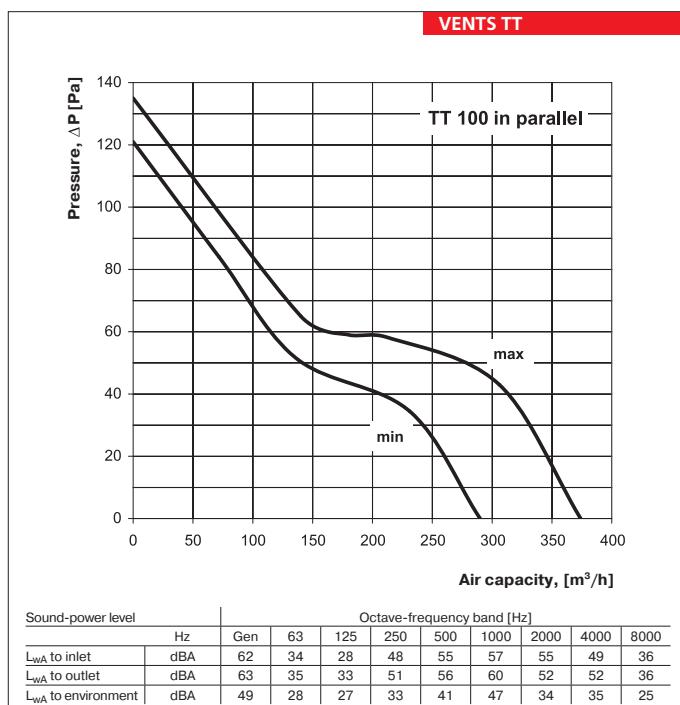
	TT 160 in series		TT 200 in series		TT 250 in series		TT 315 in series		
	Speed	min.	max.	min.	max.	min.	max.	min.	max.
Voltage [V / 50 Hz]	1~ 230		1~ 230		1~ 230		1~ 230		
Power [W]	60	120	180	250	250	354	450	660	
Current [A]	0,34	0,54	0,80	1,10	1,08	1,58	1,96	2,86	
Maximum air flow [m³/h]	467	552	830	1040	1110	1400	1760	2350	
RPM [min⁻¹]	1670	2450	2045	2510	1955	2440	1980	2660	
Noise level at 3 m [dBA]	39	49	51	57	54	61	55	65	
Maximum operating temperature [°C]	60		60		60		60		
Protection rating	IP X4		IP X4		IP X4		IP X4		



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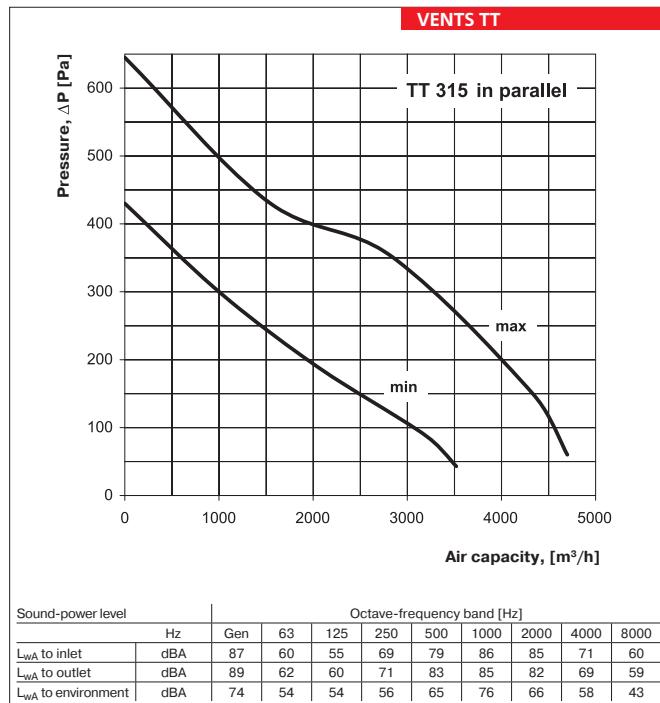
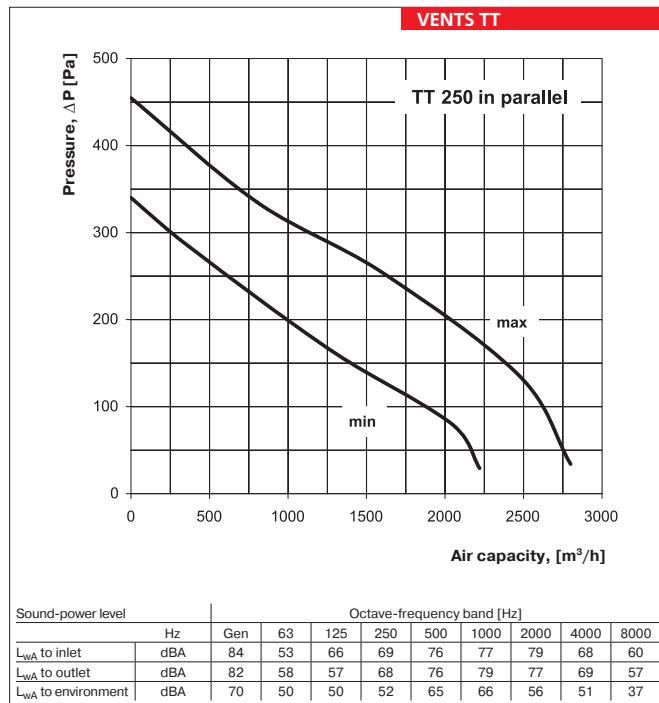
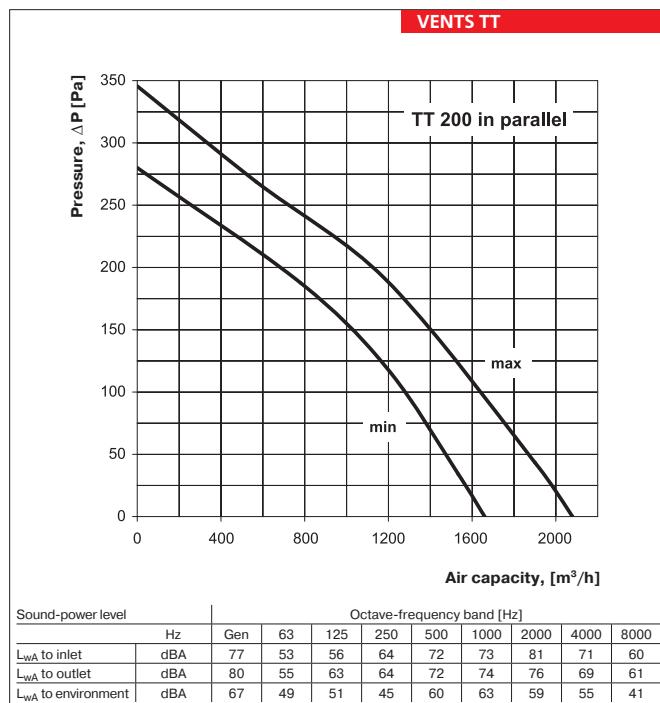
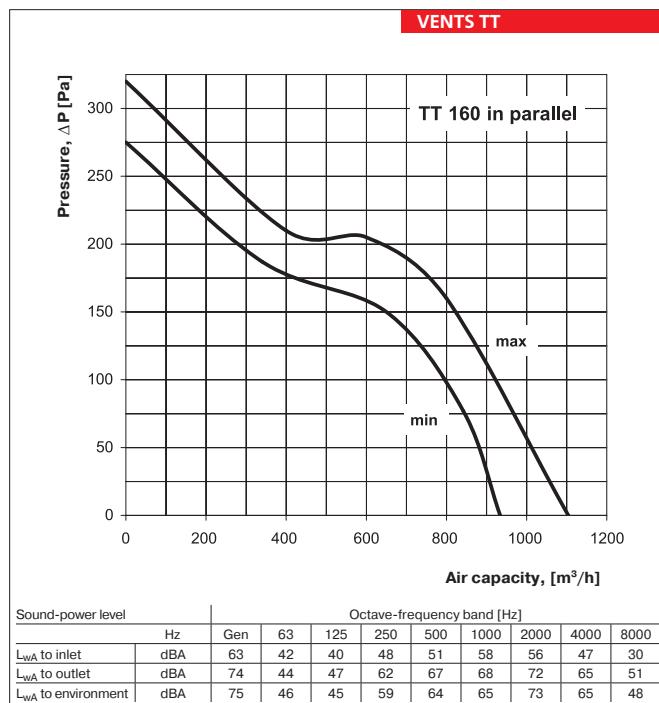
Technical data:

	TT 100 in parallel		TT 125 in parallel		TT 125 S in parallel		TT 150 in parallel		
	Speed	min.	max.	min.	max.	min.	max.	min.	max.
Voltage [V / 50 Hz]	1~ 230		1~ 230		1~ 230		1~ 230		
Power [W]	42	66	46	74	56	108	60	120	
Current [A]	0,24	0,40	0,38	0,52	0,20	0,32	0,34	0,54	
Maximum air flow [m³/h]	290	374	440	560	570	690	934	1104	
RPM [min⁻¹]	2450	2500	1960	2500	1875	2500	1670	2450	
Noise level at 3 m [dBA]	32	40	34	41	36	46	39	49	
Maximum operating temperature [°C]	60		60		60		60		
Protection rating	IP X4		IP X4		IP X4		IP X4		



Technical data:

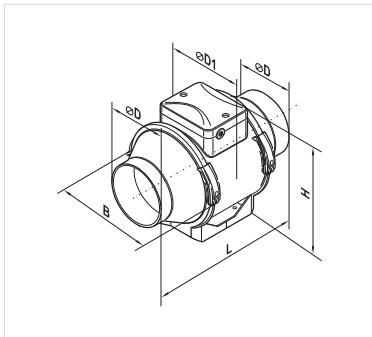
	TT 160 in parallel		TT 200 in parallel		TT 250 in parallel		TT 315 in parallel		
	Speed	min.	max.	min.	max.	min.	max.	min.	max.
Voltage [V / 50 Hz]	1~ 230		1~ 230		1~ 230		1~ 230		
Power [W]	60	120	180	250	250	354	450	660	
Current [A]	0,34	0,54	0,80	1,10	1,08	1,58	1,96	2,86	
Maximum air flow [m³/h]	934	1104	1660	2080	2220	2800	3520	4700	
RPM [min⁻¹]	1670	2450	2045	2510	1955	2440	1980	2660	
Noise level at 3 m [dBA]	39	49	51	57	54	61	55	65	
Maximum operating temperature [°C]	60		60		60		60		
Protection rating	IP X4		IP X4		IP X4		IP X4		



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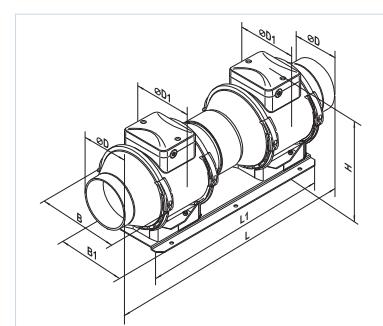
Fan overall dimensions:

Type	Dimensions [mm]					Mass [kg]
	ØD	ØD1	B	H	L	
TT 100	96	140	167	190	246	1,4
TT 125	123	140	167	190	246	1,4
TT 125 S	123	195	223	250	295	3,0
TT 150	146	195	223	250	295	3,0
TT 160	158	195	233	250	295	3,0
TT 200	199	209	239	261	295,5	6,4
TT 250	247	257	287	323	383	8,3
TT 315	310	323	362	408	445	11,4



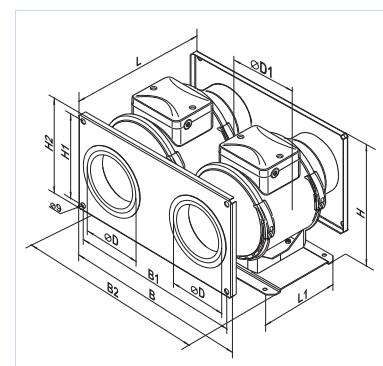
Overall dimensions for fans connected in series:

Type	Dimensions [mm]							Mass [kg]
	ØD	ØD1	B	B1	H	L	L1	
TT 100 in series	96	140	167	140	196	492	372	3,3
TT 125 in series	123	140	167	140	196	492	372	3,3
TT 125 S in series	123	195	223	140	256	590	440	6,3
TT 150 in series	148	195	223	140	256	590	440	6,3
TT 160 in series	158	195	233	140	256	590	440	6,3
TT 200 in series	197	209	239	190	270	595	440	13,5
TT 250 in series	247	257	287	190	331	766	580	17,6
TT 315 in series	310	323	362	240	420	890	700	24,2



Overall dimensions for fans connected in parallel:

Type	Dimensions [mm]										Mass [kg]
	ØD	ØD1	B	B1	B2	H	H1	H2	L	L1	
TT 100 in parallel	100	140	320	300	380	185	160	178	246	140	4
TT 125 in parallel	125	140	320	300	380	185	160	178	261	140	4
TT 125 S in parallel	125	195	395	375	430	228	200	220	295	180	7,5
TT 150 in parallel	150	195	395	375	430	228	200	220	310	180	7,5
TT 160 in parallel	160	195	395	375	430	228	200	220	310	180	7,6
TT 200 in parallel	200	209	450	420	492	225	220	240	306	190	15,2
TT 250 in parallel	250	257	580	520	625	287	270	290	398	240	22,5
TT 315 in parallel	315	323	690	670	740	366	335	355	465	340	28,4



Set for TTS fans connected in series



Set for TTP fans connected in parallel

■ TT fans applications

- ▶ bathroom ventilation example



- ▶ office ventilation example



- ▶ Parallel installation of fans in the storehouse to increase the air capacity

